SECURITIES AND EXCHANGE COMMISSION WASHINGTON, D.C. 20549

SCHEDULE 13G

UNDER THE SECURITIES EXCHANGE ACT OF 1934 (AMENDMENT NO.: 1)*

Name of 1	ssuer:	Axcelis Technologies, Inc.						
Title of	Class of Securities:	Common Stock						
CUSIP Num	ber:	054540109						
Date of Event Which Requires Filing of this Statement: December 31, 2002								
	Check the appropriate box to designate the rule pursuant to which this Schedule is filed: (X) Rule 13d-1(b) () Rule 13d-1(c) () Rule 13d-1(d)							
*	person's initial filing on this fo	e shall be filled out for a reporting orm with respect to the subject class went amendment containing information provided in a prior cover page.						
Act of 19	be "filed" for the purpose of Sec 34 ("Act") or otherwise subject to ut shall be subject to all other p	Inder of this cover page shall not be ction 18 of the Securities Exchange of the liabilities of that section of provisions of the Act (however, see						
(Continued on the following page(s))								
PAGE 1 OF 4 PAGES								
OUOTR No	136							
CUSIP NO.	: 054540109							
	NAME OF REPORTING PERSON S.S. OR I.R.S. IDENTIFICATION NO. OF ABOVE PERSON							
	Vanguard Windsor Funds-Wir	ndsor Fund						
2.	. CHECK THE APPROPRIATE [LINE] IF A MEMBER OF A GROUP							
	Α.	в. Х						
3.	SEC USE ONLY							
4.	CITIZENSHIP OF PLACE OF ORGANIZATION	DN						
	Delaware							
(For questions 5-8, report the number of shares beneficially owned by each reporting person with:)								
5.	SOLE VOTING POWER							
	6,700,589							
6.	SHARED VOTING POWER							

SOLE DISPOSITIVE POWER

7.

-0-

	6,700,589			
9.	AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON			
	6,700,589			
10.	CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES			
	N/A			
11.	PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW 9			
	6.82			
12.	TYPE OF REPORTING PERSON			
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8. SHARED DISPOSITIVE POWER

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SCHEDULE 13G UNDER THE SECURITIES ACT OF 1934

Check the following [line] if a fee is being paid with this statement n/a

Item 1(a) - Name of Issuer:

Axcelis Technologies, Inc.

Item 1(b) - Address of Issuer's Principal Executive Offices:

55 Cherry Hill Drive, Beverly, MA 01915

Item 2(a) - Name of Person Filing:

Vanguard Windsor Funds-Windsor Fund

Item 2(b) - Address of Principal Business Office or, if none, residence:

100 Vanguard Blvd., Malvern, PA 19355

Item 2(c) - Citizenship:

The fund is a business trust organized under the laws of the $\operatorname{\mathsf{Commonwealth}}$ of $\operatorname{\mathsf{Delaware}}$.

Item 2(d) - Title of Class of Securities:

Common Stock

Item 2(e) - CUSIP Number

054540109

Item 3 - Type of Filing:

This statement is being filed pursuant to Rule 13d-1. The person filing is an investment company registered under Section 8 of the Investment Company Act.

Item 4 - Ownership:

(a) Amount Beneficially Owned:

6,700,589

(b) Percent of Class:

6.82

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- (c) Number of shares as to which such person has:
 - (i) sole power to vote or direct to vote: 6,700,589
 - (ii) shared power to vote or direct to vote: -0-
 - (iii) sole power to dispose of or to direct the disposition of: $-\theta$ -
 - (iv) shared power to dispose or to direct the disposition of: 6,700,589
- Item 5 Ownership of Five Percent or Less of a Class:

Not applicable

Item 6 - Ownership of More Than Five Percent on Behalf of Another Person:

Not applicable

Item 7 - Identification and Classification of the Subsidiary Which Acquired The Security Being Reported on by the Parent Holding Company:

Not applicable

Item 8 - Identification and Classification of Members of Group:

Not applicable

Item 9 - Notice of Dissolution of Group:

Not applicable

Item 10 - Certification:

By signing below I certify than, to the best of my knowledge and belief, the securities referred to above were acquired in the ordinary course of business and were not acquired for the purpose of and do not have the effect of changing or influencing the control of the issuer of such securities and were not acquired in connection with or as a participant in any transaction having such purpose or effect.

Signature

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

DATE 2-13-2003

BY /S/ JOSEPH F. DIETRICK

JOSEPH F. DIETRICK

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